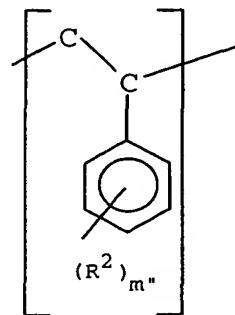
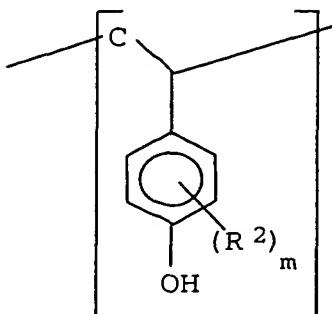


WHAT IS CLAIMED IS:

1. An epoxy resin composition comprising
 - a) a polyepoxide,
 - b) a cure inhibitor which is boric acid, a Lewis acid derivative of boron, an alkyl borane, a mineral acid having a nucleophilicity value "n" of greater than zero and less than 2.5 or an organic acid having a pKa value of 1 or more, but not more than 3, or a mixture of two or more thereof, and
 - c) more than 30 parts per 100 parts of polyepoxide, of at least one cross-linker.
2. The epoxy resin according to Claim 1 including d) a solvent.
- 15 3. The epoxy resin composition according to Claim 1 wherein the cross-linker is an anhydride of a polycarboxylic acid.
- 20 4. The epoxy resin composition according to Claim 1 where in the cross-linker is a copolymer, containing optionally substituted styrene units of the formula



and optionally substituted hydroxystyrene units of the formula



in a ratio of 1:1 to 50:1, and wherein the total number of
5 the said monomer units is from 3 to 10,000, m" is from 0
to 5, each R² independently is C₁₋₃ alkyl or a halogen,
and each m independently is from 0 to 4.

5. The epoxy resin composition according to
Claim 1 which also comprises a bifunctional chain
10 extension compound.

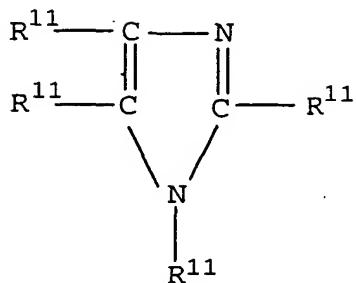
6. The epoxy resin composition according to
Claim 5 wherein the bifunctional chain extension compound
is bisphenol A, or tetrabromobisphenol A.

7. The epoxy resin composition according to
15 any one of the preceding claims, which also comprises a
catalytic amount of a catalyst for accelerating the
reaction of the polyepoxide with the cross-linker.

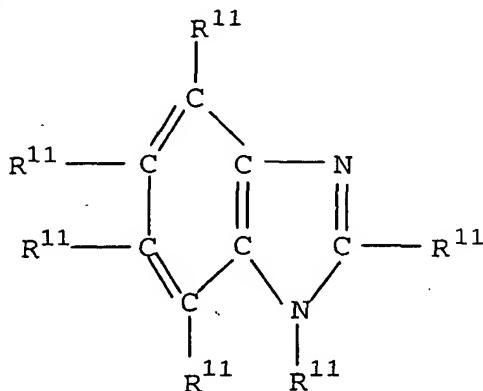
8. The epoxy resin composition according to
Claim 7, wherein the catalyst is a heterocyclic nitrogen
20 compound, an amine, a phosphine, an ammonium compound, a
phosphonium compound, an arsonium compound or a sulfonium
compound.

9. The epoxy resin composition according to
Claim 8, wherein the catalyst is an imidazole of Formula
19, or a benzimidazole of Formula 20

19



20



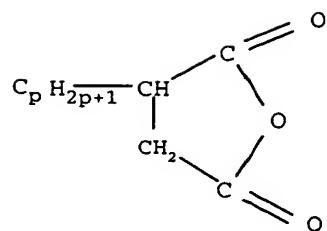
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wherein each R¹¹ independently is hydrogen, halogen, or an organic radical.

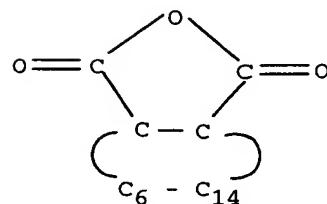
10. The epoxy resin composition according to
Claim 9, wherein each R¹¹ independently is a hydrocarbyl
10 radical or a substituted hydrocarbyl radical.

11. The epoxy resin composition according to
Claim 10, wherein each R¹¹ independently is a C₁-C₅
hydrocarbyl radical substituted with an ester, ether,
amide, imide, amino, halogen, or mercapto group.

15 12. The epoxy resin composition according to
any one of Claims 1 to 11, wherein the cross-linker
includes a carboxylic acid anhydride according to Formula
12, or Formula 13



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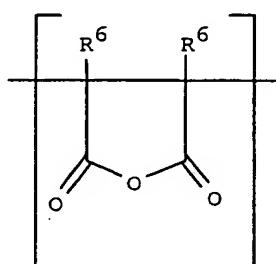


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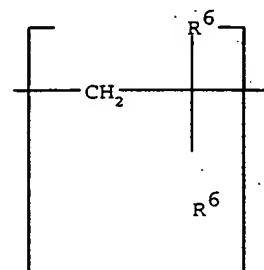
where p is from 1 to 100.

5 13. The epoxy resin composition according to
any one of Claims 1 to 11, wherein the cross-linker
includes phthalic anhydride, terphthalic anhydride,
succinic anhydride, an alkyl-substituted anhydride, an
alkenyl-substituted anhydride, succinic anhydride,
10 tartaric acid anhydride, or a polyanhydride containing
units of the formula

k

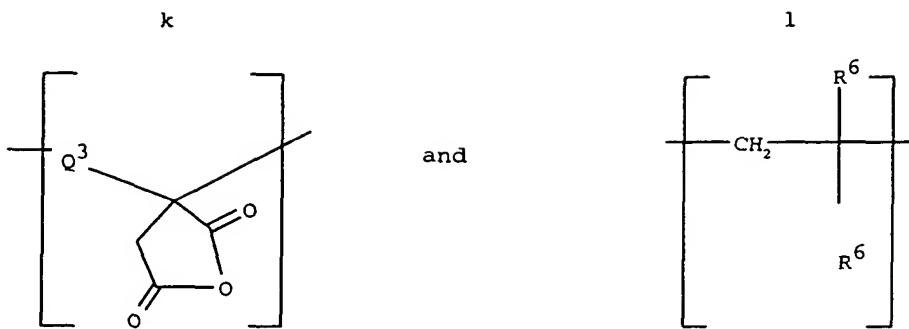


and



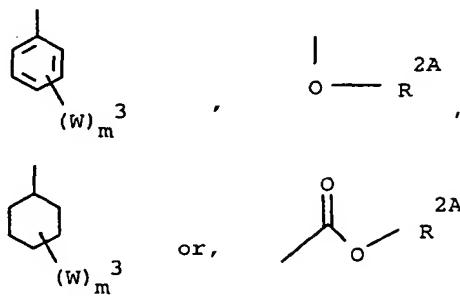
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or units of the formula



where the ratio of k to l units is from 1:1 to 50:1, the total number of monomer units k and l is from 3 to 10,000,
 5 R⁶ is hydrogen, C₁₋₃ allyl, or R^{6A};

R^{6A} is:



Q³ is C₁₋₃₀ carbonyl, or methylene optionally substituted with one or two substituents of Formula R^{6A};

10 W is -OH, or -COOH;

m'' is from 0 to 5; and

R^{2A} is from C₁₋₃₀ alkyl, halogen or hydrogen.

14. An epoxy resin composition according any one of the preceding claims having a dielectric constant
 15 of 4.30, or less.

15. An epoxy resin composition according to any one of the preceding claims having a dielectric dissipation factor of less than 0.010.

16. A fiber reinforced composite article
5 comprising a matrix including an epoxy resin according to any one of the preceding claims.

17. The fiber reinforced composite article of Claim 16, which is a laminate or a prepreg for an electric circuit.

10 18. An electric circuit component having an insulating coating of the epoxy resin according to any one of Claims 1 through 13.

19. A process of producing a coated article, comprising coating the article with an epoxy resin
15 according to any one of Claims 1 through 13, and heating the coated article to cure the epoxy resin.

20. A composition useful for curing a polyepoxide resin comprising:

- a) a cross-linker capable of curing with a polyepoxide at elevated temperatures; and
- b) a cure inhibitor which is boric acid, a Lewis acid derivative of boron, an alkyl borane, trimethoxyboroxine, a mineral acid having a nucleophilicity value "n" of greater than zero and less than 2.5, or an organic acid having a pKa value of 1 or more, but not more than 3, or a mixture of two or more thereof.

25 21. A composition according to Claim 20 wherein the cross-linker is an anhydride of a polycarboxylic acid.

22. A composition according to Claim 20 wherein the cross-linker is a copolymer of styrene and/or hydroxystyrene.

23. A composition according to Claim 20 which further comprises: a bifunctional chain extender compound capable of reacting with a polyepoxide at elevated temperatures.

24. A composition according to Claim 23, which further comprises a catalytic amount of a catalyst for accelerating the reaction of the polyepoxide with the cross-linker and/or the bifunctional chain extender.

25. A composition useful to cure a polyepoxide resin according to any one of Claims 20 to 24, which further comprises a hydroxy-functional cross-linker having a functionality of 2.2 or more.